Technical Data Sheet

Fiberfil® J-60/10/E

Polypropylene Homopolymer
Engineering Plastics

General		
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight	
Features	• Chemically Coupled	• Homopolymer
Forms	• Pellets	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.970	0.968 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238
Molding Shrinkage - Flow			ASTM D955
0.125 in (3.18 mm)	6.0E-3 in/in	0.60 %	
0.250 in (6.35 mm)	6.0E-3 in/in	0.60 %	
Water Absorption (24 hr)	0.030 %	0.030 %	ASTM D570
Mechanical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Tensile Modulus (73°F (23°C))	440000 psi	3030 MPa	ASTM D638
Tensile Strength (73°F (23°C))	8500 psi	58.6 MPa	ASTM D638
Tensile Elongation (Yield, 73°F (23°C))	4.5 %	4.5 %	ASTM D638
Flexural Modulus - Tangent (73°F (23°C))	390000 psi	2690 MPa	ASTM D790
Flexural Strength (73°F (23°C))	10500 psi	72.4 MPa	ASTM D790
Impact	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 in (3.18 mm)	0.80 ft·lb/in	43 J/m	
Hardness	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Rockwell Hardness (R-Scale)	100 to 110	100 to 110	ASTM D785
Thermal	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	300 °F	149 °C	
264 psi (1.8 MPa), Unannealed	280 °F	138 °C	

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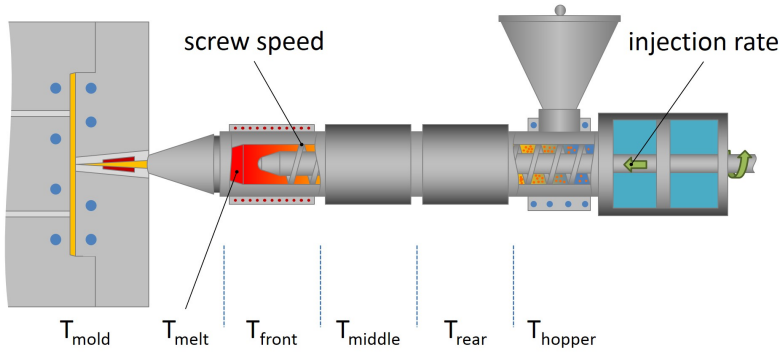

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	170 °F	77 °C
Drying Time	2.0 hr	2.0 hr
Suggested Max Moisture	0.20 %	0.20 %
Rear Temperature	390 to 410 °F	199 to 210 °C
Middle Temperature	400 to 440 °F	204 to 227 °C
Front Temperature	360 to 390 °F	182 to 199 °C
Nozzle Temperature	360 to 380 °F	182 to 193 °C
Processing (Melt) Temp	390 to 450 °F	199 to 232 °C
Mold Temperature	90 to 160 °F	32 to 71 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	0.00 to 100 psi	0.00 to 0.689 MPa
Injection Notes		
Screw speed: Medium		

Notes

These are typical property values not to be construed as specification limits.